

EXHAUST & COOLING

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	3852046	1	Washer, Harmonic balance		1101-0
2	3852738	1	Exhaust pipe		Port & stbd; SX, DP-S
3	3852742	2	Exhaust hose, Upper exhaust pipe to exhaust pipe		, , ,
4	3852604	8	Clamp, Hose, upper to lower exhaust pipe		
5	3853401	1	Screw, Thermostat hsg to engine		Short
6	3852002	8			
7	3852830	8	Screw, Exhaust elbow to manifold		
8	3850496	2	Gasket, Exhaust elbow to manifold		Part of engine gasket kit
			Bulletin P-25-1-1	P-25-1-1-EN	Riser Gasket Replaced
9	3857723	2			
10	3852476	2	Cap, Exhaust manifold		Early
11	3853780	2	Clamp, Hose to exhaust manifold		Early
12	3852220	1	Pulley, Water pump		
13	3851991	1	V-belt pulley, Crankshaft		
14	978457	1	V-belt, Water pump		
15	3852110	1	Washer, Harmonic balance		
16	949519	1	Screw, Harmonic balance		GS
17	3856865	1	Bracket, Water pump		
18 19	3856147 3856136	2	Stud, Water pump Screw, Water pump, short		
19	3856136	1	Screw, Water pump, snort Screw, Water pump, long		
20	3855472	4	Screw, Water pump, long Screw, Exhaust pipe to gimbal hsg		
21	3853404	12	Lock nut, Exhaust manifold to engine		
22	3855281	1	Exhaust pipe		
24	3852753	2	Pin, Exhaust seal assy to exhaust pipe		
25	3853864	2			
		_	• Bulletin P-25-1-2	P-25-1-2-EN	Exhaust Seal Obsolete
26	3855517	4	Bushing, Exhaust seal assy to exhaust pipe		
27	3857184	12	Screw, Exhaust manifold to engine		
28	3852111	1	Gasket, Thermostat hsg to intake manifold		Part of engine gasket kit
29	3853850	1	Coolant pump		
32	3850595	1	Gasket, Water pump sover		
33	3852477	2			Part of engine gasket kit
34	3852162	2	Washer, Screw, water pump to bracket		
35	3850231	1	Hose, Oil cooler to water pump		GUGS
	3856250	1	Hose, Oil cooler to water pump		Gi/GSi
36	3852098	2	Clamp, Hose, thermostat hsg to water pump		
37	3856769	1	Hose, Thermostat hsg to water pump		
20	3852288	1	Hose, Thermostat hsg to water pump		
38	3853780	3			
	3853390		o o control participation participation of the control of the cont		
40	3856961 3855717	3	Thermostat, Engine Screw, Pulley to crankshaft		
42	3850422	1	Clamp, Hose, water pump outlet		
43	3852746	1	Hose, Thermostat hsg to manifold		Port, early
	3857843	1	Hose, Thermostat hisg to manifold		Port, late
	3852488	1	Hose, Thermostat high to manifold		Stbd, early
	3857605	1	Hose, Thermostat hsg to manifold		Stbd, late
44	978547	1	V-belt, Alternator to pulley		,
45	3852649	1	Bracket, Center lift		
46	3853860	8	Clamp, Hose, exhaust elbow		
47	3857944	2	Exhaust riser		
47a	3850740	2	Plug, Exhaust elbow		
47b	3850999	2	Plug, Exhaust elbow		
48	3852468	1	Gasket, Manifold to engine		Part of engine gasket kit
49	3852696	2	Exhaust hose, Exhaust elbow to exhaust pipe		Upper
50	3853391	1	Screw, Lift bracket & thermostat hsg		
51	3852071	1	O-ring, Thermostat		Part of engine gasket kit
52	3850360	1	Thermostat housing, Thermostat hsg		
53	3857794	1	Sea water pump		
55	3853155	2	Screw, Water pump to bracket		
56 57	3853326	1	Screw, Lift bracket, fuel pump & relay assy Hose, Water pump to thermostat hsg		
58	3856769 3852602	1	Clamp, Hose, water pump to thermostat risg		GL, GS
J0	3032002		Olamp, Hose, water pump outlet		JL, GU

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58 3853786 1 Clamp, Hose, water pump outlet Gi, GSi 59 3853780 2 Clamp, Hose to thermostat hsg 60 3852058 8 Washer, Exhaust elbow to manifold 61 3853598 1 Riser, Thermostat hsg 62 857045 1 Clamp, Water hose, cooler to thermostat 63 3850363 1 Hose, Cooler to thermostat 64 3853598 1 Riser, Exhaust elbow Port, inner 65 3852538 2 Elbow, Hose to manifold Late 66 3858291 2 Reducer sleeve, Drain Late 67 3850802 2 Plug, Drain Late	58 3853786 1 Clamp, Hose, water pump outlet Gi, GSi 59 3853780 2 Clamp, Hose to thermostat hsg 60 3852058 8 Washer, Exhaust elbow to manifold 61 3853598 1 Riser, Thermostat hsg 62 857045 1 Clamp, Water hose, cooler to thermostat 63 3850363 1 Hose, Cooler to thermostat 64 3853598 1 Riser, Exhaust elbow Port, inner 65 3852538 2 Elbow, Hose to manifold Late 66 3858291 2 Reducer sleeve, Drain Late 67 3850802 2 Plug, Drain Late	REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
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67 3850802 2 Plug, Drain Late	67 3850802 2 Plug, Drain Late	66	3858201	2	Peducer sleeve Drain		
3856053 2 Bracket, Lead retainer, ort & starboard #7 & 8 cylinders; not sho	3850033 2 Bracket, Lead retainer, ort & starboard # 7 & 8 cylinders; not sho	67	3050291	2	Plus Drain		Late
353003 2 Bracket, Lead realine, UT & Saltiouru # 7 & O'Uyintoets, not since	2 Diamet, Lead retained, or a Standard #7 d (Cymrudets, Inc.) Su	01	3956053	2	Procket Load retainer art & starboard		

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